

# ASSEMBLY INSTRUCTIONS

### THE DOUBLE GARDEN PERGOLA

Before you commence the assembly process we recommend that you read these instructions thoroughly beforehand to familiarise yourself with the assembly process and to also check that you have the correct components. If for any reason you need assistance, you can find our contact details on the final page of these instructions.

We highly recommend that any assembly is carried out on an open flat, level surface if possible with sufficient space. You will also require the assistance of at least 2 adults to complete assembly safely.

Please note: For a free-standing pergola you can remove up to 600mm from the bottom of each post prior to commencing construction.



THE RUTLAND DOUBLE GARDEN PERGOLA

### THE DOUBLE GARDEN PERGOLA

**Tools required:**10mm socket, No2 Pozidriv screwdriver (or electric driver), step ladder or platform.

### **Components**

**Please Note:** The components listed below are those required to build a Double pergola of 3M in size or larger. For the 2.4M version the braces are 150mm shorter, there are only 3 rafters and 14 x 120mm coachscrews.

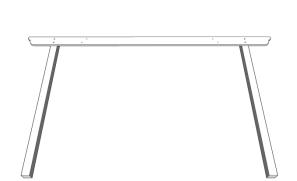
75mm woodscrews	120mm coachscrews	70mm coachscrews	4 x Pre-drilled outer Rafters
Rafters	Runners – one piece – Scuplted ends	Runners – Split – One square end	Posts
n n			
650mm braces	750mm braces		

The assembly steps that follow are divided into 2 sections. The first section (Page 3) covers the assembly of a **one piece runner** pergola, the second section (Page 8) a **split runner pergola**.

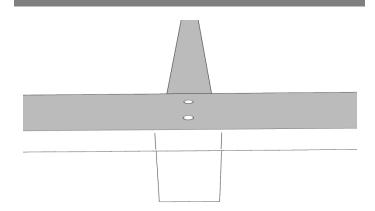
6 post pergolas 4.2 and 4.8M in length are one piece runner. All pergolas 5.4M in length and above are split runner.

#### **ONE PIECE RUNNER VERSION**

#### Step 1



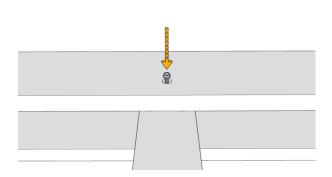
Step 2



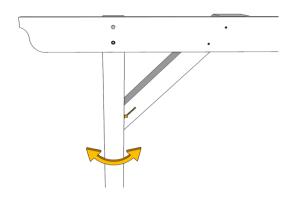
Begin by placing two of the posts on a flat surface as shown and then placing one of the runners, countersinks uppermost, on top of the posts.

Aligned the top of the post with the lines marked on the top face of the runner and ensure it is also flush with the top edge of the runner and perpendicular to it.

#### Step 3



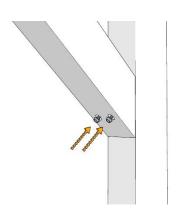
Step 4



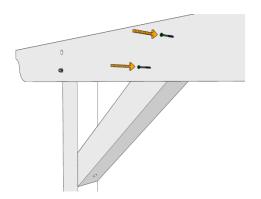
Now insert a 70mm coachscrew into one of the holes in the runner and drive it into the post using a socket and ratchet or driver until almost fully home. Position one of the braces against the side of the post as shown with the bolt countersink adjacent to the post. Check that the top edge of the brace is flush with the top edge of the runner and that the lower face is flat against the post. If necessary alter the position of the post to achieve this by pivoting it on the bolt inserted in the previous step.

### Step 5

### Step 6



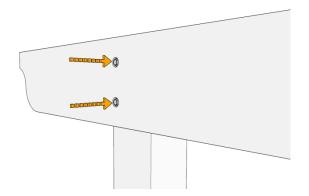
Once the brace is in position insert 2  $\times$  70mm coachscrews and fix it to the post by driving them fully home with the socket.



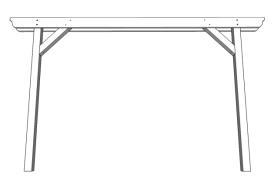
Now secure the other end of the brace to the runner with 2 x green woodscrews.

### Step 7

## Step 8

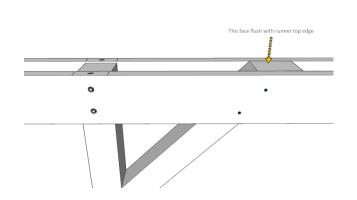


Insert a second 70mm coachscrew into the hole in the runner and drive both coachscrews fully home. Repeat the previous steps and attach the second post to the runner.



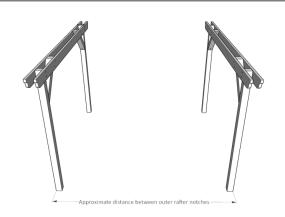
Take the completed assembly and turn it over to commence fitment of the second runner.

#### Step 9



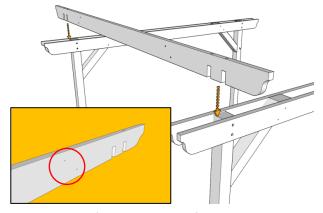
Place the next runner as you did before carefully aligning it before attaching to the post and brace as before.

#### Step 10



Repeat steps 1 - 9 so that you now have two frame assemblies. Arrange them both near to the pergola's intended final location, as shown above, spacing the posts apart by the approximate distance between the outer rafter notches.

#### Step 11



Now take one of the pre-drilled rafters and lower it onto the 2 frame assemblies so that the notches in the rafters and runners interlock and fully house. **Tip:** You may need to adjust the positioning of the frames in relation to each other to get everything square and true for this and the following stage.

#### Step 12



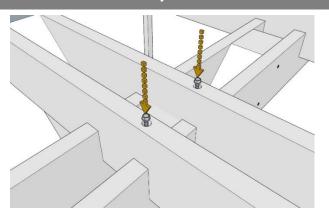
Drop a second pre-drilled rafter into place at the other end of the assembly.

### Step 13



Now insert the remaining pre-drilled rafters adjacent to the rafters inserted previously.

### Step 14



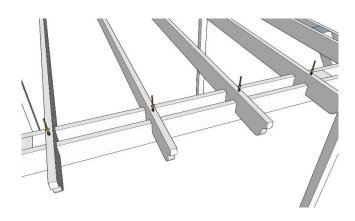
With the pre-drilled rafters now in place affix secure them with a pair of 120mm coachscrews driven through each end.

### Step 15



Now insert any remaining rafters using the lines marked on the top face of the runner to space them correctly...

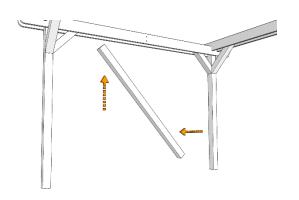
### Step 16

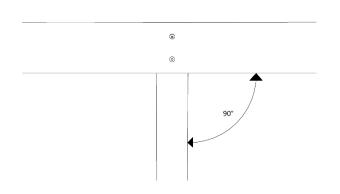


...before securing them with a 120mm coachscrews driven into each end of the rafter.

### Step 17

### Step 18



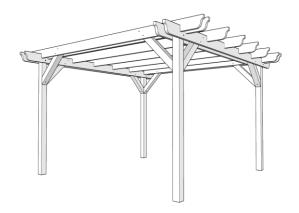


If you are building a 3-post version take the intermediate post and manoeuvre it into position by sliding it between the runners as shown...

Line the post up with the centre post marks on the runner, then use a spirit level to make sure the post is vertical and at 90  $^{\circ}$  to the runner before fixing into place with 2 x 70mm coachscrews through each runner.

#### Step 19

#### Step 20





Your Rutland Double pergola is now complete. If you have selected the optional cladding kit please see step 20.

To attach cladding panels simply align as shown at the base of the post before screwing into place using 4 x green woodscrews through the pre-drilled holes per panel. Repeat for each face of the post.

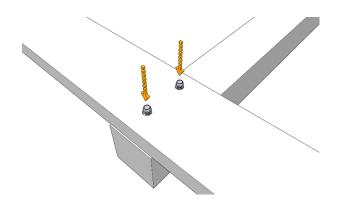
#### **SPLIT RUNNER VERSION**

#### Step 21

#### Step 22



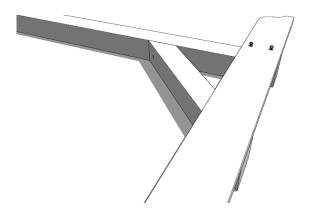
Begin by placing two of the posts on a flat surface as shown and then placing one of the runners, countersinks uppermost, on top of the posts.



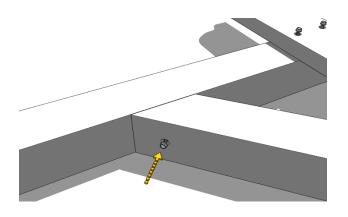
Now insert a pair of 70mm coachscrews into the countersunk holes at one end of the runner and drive them into the post using a socket and ratchet or driver until almost fully home.

#### Step 23

#### Step 24

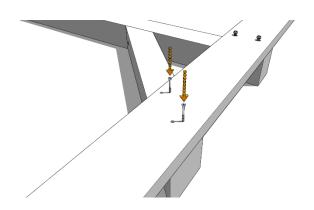


Position one of the 650mm braces against the side of the post as shown with the bolt countersink adjacent to the post. Check that the top edge of the brace is flush with the top edge of the runner and that the lower face is flat against the post. If necessary alter the position of the post to achieve this by pivoting it on the bolts inserted in the



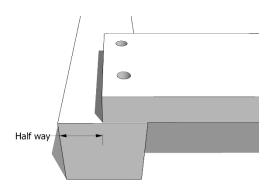
Once the brace is in position insert a 70mm coachscrew and fix it to the post by driving it fully home with the socket.

#### Step 25



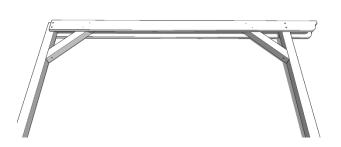
Secure the other end of the brace to the runner with 2 x green woodscrews. Fully tighten down the 2 coachscrews into the post.

#### Step 26



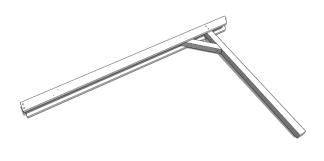
Carefully align the next post at the other end of the runner as shown, so that the runner is halfway across the face of the post (approximately 47mm) before repeating Steps 22-25 to complete...

### Step 27



... before flipping the assembly over and adding another runner to complete the first "Goalpost" structure as shown here. Repeat Steps 21-26 to complete another identical structure.

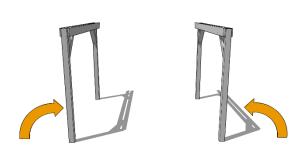
#### Step 28

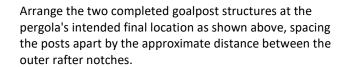


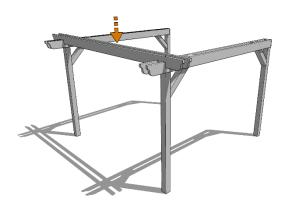
Now use the remaining runners, posts and 650mm braces, construct 2 single post, partial "Goalposts" using the same methods outlined in Steps 22-27.

### Step 29

#### Step 30



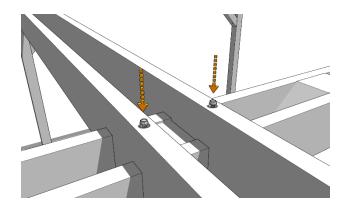




Now take a pair of the Outer pre-drilled rafters and lower them onto the 2 frame assemblies so that they butt up to either side of the post. **Tip:** You may need to adjust the positioning of the frames in relation to each other to get everything square and true for this and the following stage.

#### Step 31

#### Step 32



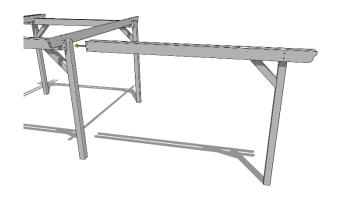
Once everything is in position, secure each end of the rafters in place with a 120mm coachscrew, driven down into the runner.



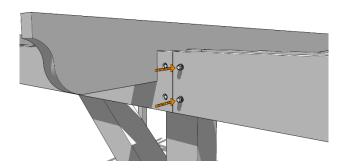
Now drop a plain rafter into place at the other end of the assembly so that it butts up against the inner face of the posts, before securing each end in place with a 120mm coachscrew.

### Step 33

### Step 34



Add one of the partial "Goalpost" assemblies to the structure...



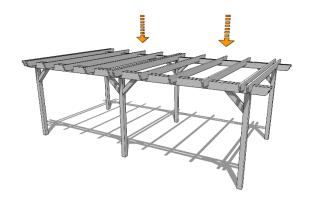
...sliding the two runner ends so that they meet the existing runners before securing with 2 x 70mm coachscrews driven through each runner into the post.

#### Step 35

### Step 36



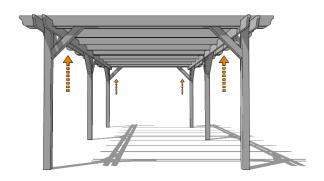
Add the second partial "Goalpost" to the structure, securing it in place as with 4 x 70mm coachscrews, before adding the remaining pair of Outer pre-drilled rafters and attaching them with 4 x 120mm coachscrews as before.

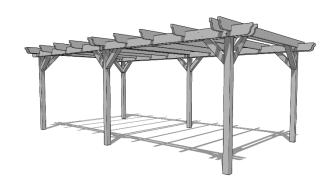


Add any remaining rafters using the marks on the runner top edges, securing them with a 120mm coachscrew at each end.

Step 37

#### Step 38





The final step is to add the 750mm braces to the four corners. Slide these up between the outer rafters so that the top edge is flush with the top of the rafter and the lower face butted up against the post before securing each one in place with a 70mm coachscrew into the post and a pair of 70mm wood screws through the rafter into the brace.

Your Rutland Double pergola (Split runner) is now complete. If you have selected the optional cladding kit please see step 20.

We hope that you found your product quick and easy to assemble but if not and you require any further assistance or have any questions you can contact us by telephone on: 01778 440803

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